		8	7	6	5		4	1	3	L	2	ı	1	
	ITEM#	QTY	P/N	DESCRIPTION										
	-1	1	RBE117-15004W6-1	DRIFT]								
	-3	1	RBE117-15004W6-3	THRUST PIECE 1										
	-5	1	RBE117-15004W6-5	SLIP PUSHING - OUT SLEEVE										
_	-7	1	RBE117-15004W6-7	SUPPORT 1										
D	-9	1	RBE117-15004W6-9	CENTERING PIECE ASSEMBLY		<u> </u>								
	-15	1	RBE117-15004W6-15	SPACER RING		1								
	-17	1	RBE117-15004W6-17	THRUST PIECE 2		<u>(</u>		-						
	-23	1	RBE117-15004W6-23	CONTENT PLACARD		-			UP	DATED NOTES				
	-24	1	RBE117-15004W6-24	PACKAGING ASSEMBLY		_			- 1 ,	-3, -5, -7, -11, -15, -1; DED ASTM A681 ST	7 FINISH WAS BLACK OXIDE IS 2 ANDARD TO MATERIAL NOTE	ZINC PLATE.		
	25	1	RB41011	DART PLACARD					-11	, -13 REVISED DIME	INSIONS PER CUSTOMER FEEDI			
	26	4	MS20470AD4-7	RIVET]				CAR 20-374)	TUDE 4 IS SUID BUSINES OUT S	\		
	:								-7 [-9 [DESCRIPTION WAS	TUBE 1 IS SLIP PUSHING-OUT S TUBE 2 IS SUPPORT 1 THRUST ASSY IS CENTERING P		HB ECN20-29	SAD
					L 26 25 7 8 >					S RING IS THRUST PIECE 2				
								4 PL (2	-21	REVISED TOP FOA	M CUTOUT FOR NEW PLACARD	DIMENSIONS		
С								_	-23 LEI	REVISED CONTENT	T PLACARD TEXT AND FIGURE. I	REVISED		
		[10 > (-2		-23 9				:	SEI TEI ITE	E OLDEST PDF FOR MPLATE UPDATED F M -1 DIMENSION Φ	PREVIOUS REVISION PER DART HBY STANDARD 1.64 CHANGED FOR Ø1.640 +0/-	-0.005, HEAT		
	,			-7		<u> </u>			CH FO R0.	ANGED FOR BLACK R 0.155 +0/-0.005 2P 008 MAX 3 PL ADDE	IGED FOR 48-52 Rc, FINISH ZINC (OXIDE, DIMENSION .155 AND .1 PL, DIMENSION Ø1.80 CHANGED ED, DIMENSION 2X Ø1.487 CHAN	150 CHANGED FOR Ø1.800.		
		(-3)(-							l ite	.487 +0/-0.002 2 PL M -3 DIMENSION Ø X ADDED CENTER	1.100 CHANGED FOR Ø1.100 +0 DRILL ADDED, DIMENSION Ø.69	0/-0.002, R0.008		
•				-9					CH.	ANGED FOR Ø0.698	8+0/-0.002, FINISH ZINC PLATE C REAT 50-56 CHANGED FOR 48-5	CHANGED FOR		
	:	(-							DIN 50-	MENSION Ø.96 CHAI 56 CHANGED FOR 4	.703/.700 CHANGED FOR Ø0.70(NGED FOR Ø0.960 +0/-0.005, HE 18-52 Rc, FINISH ZINC PLATE CH.	EAT TREAT RC		
		(-1		(-17)					JTE Ø.	747 CHANGED FOR	1.69 CHANGED FOR Ø1.690, DIN Ø0.747 +0.005/-0, DIMENSION Ø	⊅1.022 ▼3.34		
В								CH.	ANGED FOR Ø1.02 ANGED FOR BLACK 52 Rc M -9 DRAWING ADD	2 +0.005/-0 ▼ 3.47, FINISH ZINC I COXIDE, HEAT TREAT RC 50-56 (DED	CHANGED FOR	19-687	VM	
							ITE DIN CH	M -11 DIMENSION Ø MENSION Ø2.56 CH/ ANGED FOR 48-52 F	Ø1.6716/1.6700 CHANGED FOR 《 ANGED FOR Ø2.557, HEAT TRE/ RC. FINISH ZINC PLATE CHANGE	Ø1.6750/1.6740, ÅT RC 50-56 D FOR BLACK				
				<u> </u>	L				ITE	M -13 DIMENSION (AS TUBE 4 IS TUBE 3 01.675/1.674 CHANGED FOR Ø1 ED, DIMENSION Ø.990 CHANGED	1.6758/1.6750,		
		RBE1	17-15004W6 PUSH OUT / PRE	SS IN TOOL					+0.0	005/-0, DIMENSION 2	ED, DIMENSION	0.002 2PL,		
									.03	REMOVED, DIMENS	SION 0.70 3 PL REPLACE BY 0.70) 2 PL		
-									CH	ANGED FOR Ø1.840	36 CHANGED FOR 0.360, DIMENS 0 +0.005/-0, DIMENSION Ø2.567 T TREAT RC 50-56 CHANGED FO	CHANGED FOR		
									I FIN	ISH ZINC PLATE CH	I TREATRC 50-56 CHANGED FO IANGED FOR BLACK OXIDE 160 CHANGED FOR 0.160 +/-0.00;			
	NOTES:								R0.	008 MAX 2 PL ADDE	D. HEAT TREAT RC 50-56 CHAN	IGED FOR 48-		
	2)	1) MATERIAL: N/A 2) HEAT TREAT: N/A				RELEASED			ITE	RC, FINISH ZINC PLA M -24 PACKAGING A	ATE CHANGED FOR BLACK OXID ASSY ADDED	JE I		
	3)	FINISH:	N/A ANCES: X.X = +/- 0.1" / +/- 1°			2020	SEP 04		REV.		DESCRIPTION		ECN#	BY
Α	ĺ	X.XX = +/- 0.01" / +/- 0.5° X.XXX = +/- 0.005" / +/- 0.1°							DESIGN VM		DART AEROSPACE			
		X.XXXX = +/- 0.0005" / +/- 0.05°							DRAWN	SAD	HAWKESBURY	BURY, ONTARIO, CANADA		
	PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005" 5) UNITS: INCHES UNLESS OTHERWISE NOTED							CHECKED MFG. APPF	KPT R. FK	RBE117-15004W6			REV. C	
	\ ∧ 6\î	BREAK	SHARP EDGES: N/A	ID CALON THE DART BLACKED WITER THE	NO 4 TTT				APPROVE		TITLE		SHEET SCALE	
	/ <u>/ / /</u> 8)	7) IDENTIFICATION: ENGRAVE THE TOOL P/N AND S/N ON THE DART PLACARD WHERE INDICATED 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS						ľ		1 / · wee				∃ ⊕
	9) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE						1	DATE 9	/1/2020	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS				
١	TO THE TOT THE BOTTOM TO ANNING THE CASE								· · · · · · · · · · · · · · · · · · ·	NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.				

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